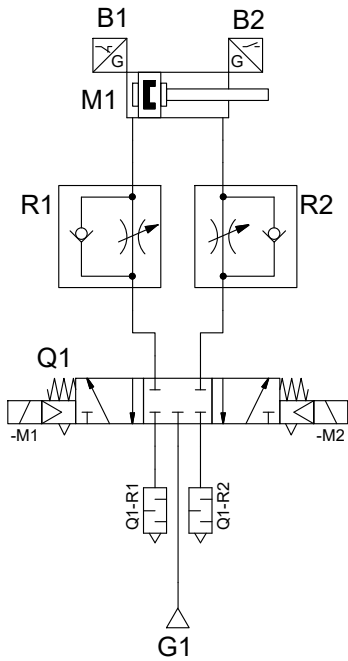




Test cycle

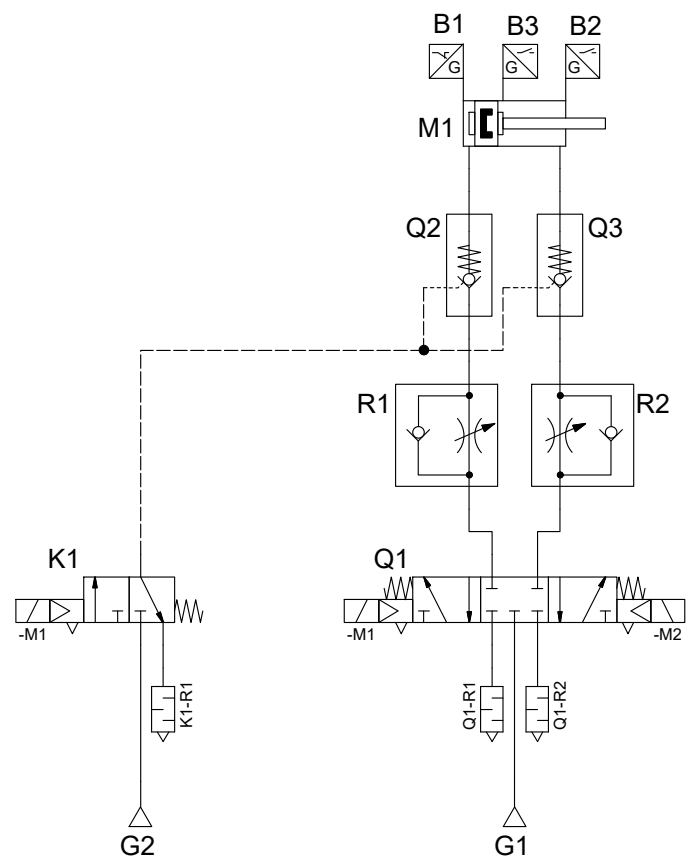
Description of the test cycle, see application note 100506, section, 2.5.
Piston rod drive
5/3-way valve, closed
Test cycle "stop movement"

Parts list

Pos. ...	Identifi...	Description
1	B1	Limit switch
2	B2	Limit switch
3	G1	Operation pressure supply
4	M1	Double-acting drive
5	Q1	5/3-way valve, closed
6	R1	One way flow control valve
7	R2	One way flow control valve

Test cycle

Description of the test cycle, see application note 100506, section, 3.5
Piston rod drive
2 x Piloted check valves
Test cycle "hold end position"



Parts list

Pos. ...	Identifi...	Description
1	B1	Limit switch
2	B2	Limit switch
3	B3	Limit switch
4	G1	Operation pressure supply
5	G2	Pilot pressure supply
6	K1	3/2-way valve
7	M1	Double-acting drive
8	Q1	5/3-way valve, closed
9	Q2	Piloted check valve
10	Q3	Piloted check valve
11	R1	One way flow control valve
12	R2	One way flow control valve

					Date	Name	FESTO	Project	100506	Installation	
				Drawn				Page	2 x Piloted check valves	Location	
				Seen						Scale	Page 2
No.	Modification	Date	Name	Release							of 2